

► **RS SERIES**

▶ RS 28	81/163÷	325 kW
▶ RS 34 MZ	70/125÷	390 kW
▶ RS 38	105/232÷	440 kW
▶ RS 44 MZ	100/200÷	550 kW
▶ RS 50	116/290÷	580 kW
▶ RS 64 MZ	150/400÷	850 kW
▶ RS 70	192/465÷	814 kW
▶ RS 100	232/698÷	1163 kW
▶ RS 130	372/930÷	1512 kW
▶ RS 190	470/1279÷	2290 kW



The exclusive design ensures reduced dimensions, simple use and maintenance. A wide range of accessories guarantees elevated working flexibility.

TECHNICAL DATA

Model		▼ RS 28	▼ RS 34 MZ	▼ RS 38		▼ RS 44 MZ		▼ RS 50	▼ RS 64 MZ	
Burner operation mode		Two stage progressive								
Modulation ratio at max. output		2 ÷ 1								
Servo- motor	Type	SQN90								
	Run time	s	12							
Heat output		kW	81/163÷325	70/125÷390	105/232÷440		100/200÷550		116/290÷581	150/400÷850
		Mcal/h	70/140÷280	60/108÷335	90/200÷378		86/172÷473		100/249÷500	129/344÷731
Working temperature		°C min./max.	0/40							
Net calorific value G20 gas		kWh/Nm³	10							
Density gas G20		kg/Nm³	0,71							
Output gas G20		Nm³/h	8/16÷32	7/13÷39	10,5/23÷44		10/20÷55		11,6/29÷58	15/40÷85
Net calorific value G25 gas		kWh/Nm³	8,6							
Density gas G25		kg/Nm³	0,78							
Output gas G25		Nm³/h	9,4/19÷38	8/15÷45	12/27÷51		12/23÷64		13,5/34÷68	17/47÷99
Net calorific value LPG gas		kWh/Nm³	25,8							
Density LPG gas		kg/Nm³	2,02							
Output LPG gas		Nm³/h	3/6,5÷12,5	3/5÷15	4/9÷17		4/8÷21		4,5/11÷23	6/16÷33
Fan		Type	(01)	(02)	(01)		(02)		(01)	(02)
Air temperature		Max. °C	60							
Electrical supply		Ph/Hz/V	(03)	(04)	(03)	(05)	(04)	(06)	(05)	(05)
Auxiliary electrical supply		Ph/Hz/V	(03)	(04)	(03)		(04)		(03)	(03)
Control box		Type	RMG							
Total electrical power		kW	0,37	0,6	0,6	0,56	0,7	0,8	0,75	1,4
Auxiliary electrical power		kW	0,12	0,3	0,12		0,28	0,35	0,12	0,3
Protection level		IP	44	40	44		40		44	40
Motor electrical power		kW	0,25	0,3	0,42	0,45	0,42	0,45	0,65	1,1
Rated motor current		A	2,1	3,2	2,9	2 - 1,2	3,5	2 - 1,4	3 - 1,7	4,8 - 2,8
Motor start current		A	10	15	11	9,5 - 5,5	17	14 - 10	13,8 - 8	25 - 14,6
Motor protection level		IP	40	40	54		40		54	40
Ignition transformer		V1 - V2	230V-1x8 kV	230V-1x15 kV	230V-1x8 kV		230V-1x15 kV		230V-1x8 kV	230V-1x15 kV
		I1 - I2	1A - 20 mA	1A - 25 mA	1A - 20 mA		1A - 25 mA		1A - 20 mA	1A - 25 mA
Operation			Intermittent (at least one stop every 24 h)							
Sound pressure		dBA	68	70	70		72		72	76
Sound output		W	--							
CO Emission		mg/kWh	< 40							
NOx Emission		mg/kWh	< 130	< 120	< 130		< 120		< 130	< 120
Directive			90/396 - 89/336 - 73/23 - 92/42 EEC							
Conforming to			EN 676							
Certification			CE 0085AP0733	CE 0085BR0381	CE 0085AP0734		CE 0085BR0381		CE 0085AP0735	in progress

- (01) Centrifugal with reverse curve blades
 (02) Centrifugal with forward curve blades
 (03) 1/50/230~(±10%)
 (04) 1/50-60/220-230~(±10%)
 (05) 3N/50/230-400~(±10%) 3/50/230~(±10%)△
 (06) 3N/50-60/220-400~(±10%) 3/50-60/220-230~(±10%)△

Reference conditions:

Temperature: 20°C
 Pressure: 1013.5 mbar
 Altitude: 100 m a.s.l.
 Noise measured at a distance of 1 meter.

Since the Company is constantly engaged in the production improvement, the aesthetic and dimensional features, the technical data, the equipment and the accessories can be changed.
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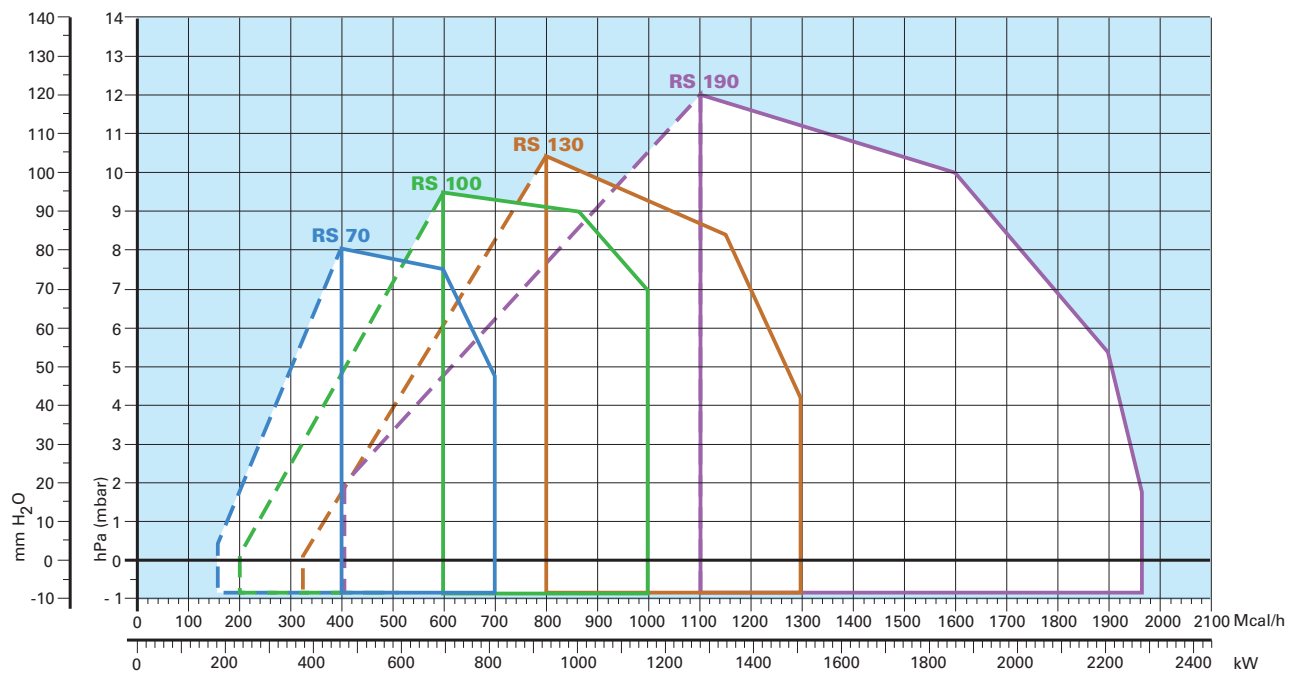
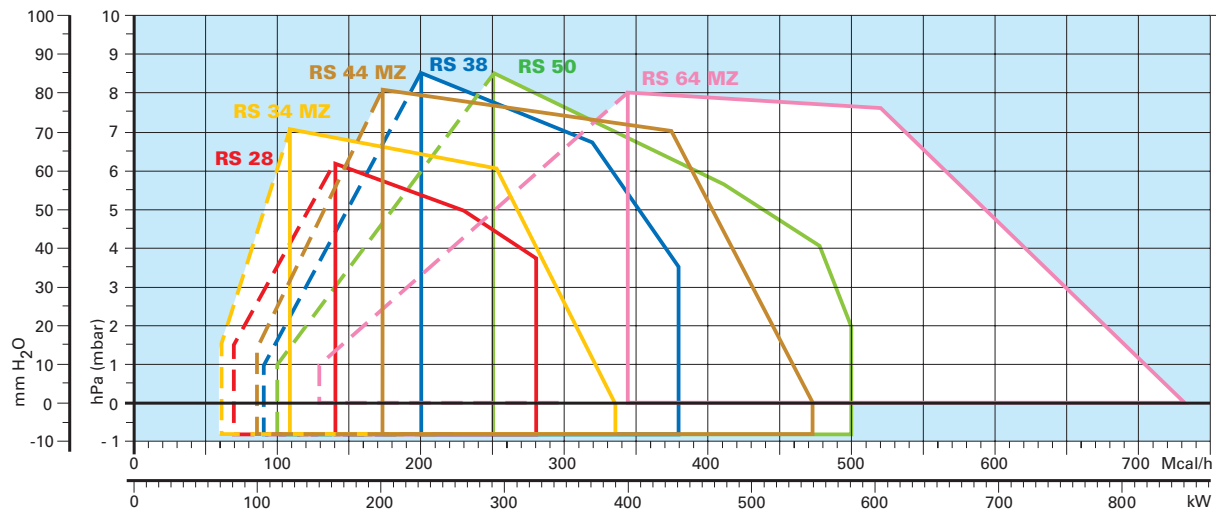
Model			▼ RS 70	▼ RS 100	▼ RS 130	▼ RS 190
Burner operation mode			Two stage progressive			
Modulation ratio at max. output			2 ÷ 1			
Servo-motor	Type		LKS210			SQN31
	Run time	s	15			
Heat output		kW	192/465÷814	232/698÷1163	372/930÷1512	470/1279÷2290
		Mcal/h	165/400÷700	200/600÷1000	320/800÷1300	405/1100÷1970
Working temperature		°C min./max.	0/40			
Fuel / air data	Net calorific value G20 gas		10			
	Density gas G20		0,71			
	Output gas G20		19/46,5÷81,4	23/70÷116	37/93÷151	47/128÷229
	Net calorific value G25 gas		8,6			
	Density gas G25		0,78			
	Output gas G25		22/54÷95	27/81÷135	43/108÷176	55/149÷266
	Net calorific value LPG gas		25,8			
	Density LPG gas		2,02			
	Output LPG gas		7,4/18÷32	9/27÷45	14,4/36÷59	18/50÷89
	Fan		Type (01)	(01)	(01)	(02)
	Air temperature		Max. °C 60			
Electrical data	Electrical supply		Ph/Hz/V 3N/50/230-400~(±10%) 3/50/230~(±10%)△			
	Auxiliary electrical supply		Ph/Hz/V 1/50/230 ~ (±10%)			
	Control box		Type RMG			
	Total electrical power		kW 1,4	1,8	2,6	5,5
	Auxiliary electrical power		kW 0,3	0,3	0,4	1
	Protection level		IP 44			
	Motor electrical power		kW 1,1	1,5	2,2	4,5
	Rated motor current		A 4,8 - 2,8	5,9 - 3,4	8,8 - 5,1	15,8 - 9,1
	Motor start current		A 25 - 14,6	27,7 - 16	57,2 - 33,2	126 - 73
	Motor protection level		IP 54			
	Ignition transformer	V1 - V2	230V - 1x8 kV			
		I1 - I2	1A - 20 mA			
Emissions	Operation		Intermittent (at least one stop every 24 h)			
	Sound pressure		dBA 75	77	78,5	83
	Sound output		W --			
	CO Emission		mg/kWh < 40			
	NOx Emission		mg/kWh < 130			
Approval	Directive		90/396 - 89/336 - 73/23 - 92/42 EEC			
	Conforming to		EN 676			
	Certification		C 0085AP0944	CE 0085AP0945	CE 0085AP0946	CE 0085AT0042

- (01) Centrifugal with reverse curve blades
 (02) Centrifugal with forward curve blades

Reference conditions:

Temperature: 20°C
 Pressure: 1013.5 mbar
 Altitude: 100 m a.s.l.
 Noise measured at a distance of 1 meter.

FIRING RATES



Useful working field for choosing the burner

Modulation range (1st stage operation range)

Test conditions conforming to EN 676:

Temperature: 20°C
Pressure: 1000 mbar
Altitude: 100 m a.s.l.

FUEL SUPPLY

GASTRAIN

The burners are fitted with a butterfly valve to regulate the fuel delivery on 1st and 2nd stage, controlled by a variable profile cam servomotor.

Fuel can be supplied either from the right or left hand sides.

The gas train can be selected to best fit system requirements depending on the fuel output and pressure in the supply line.

The gas train can be "Multibloc" type (containing the main components in a single unit) or "Composed" type (assembly of the single components).

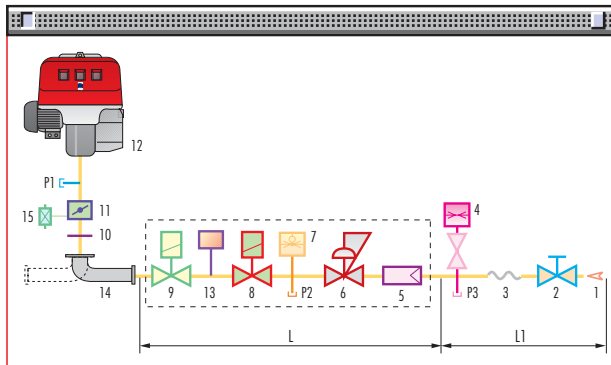


Example of the variable profile cam on RS 34-44 MZ burners.

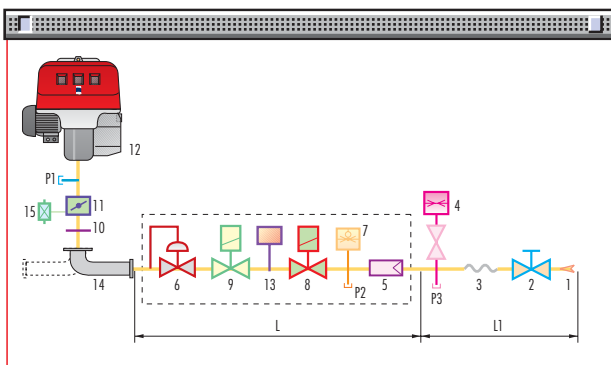


Example of the variable profile cam on RS 70-100-130 burners.

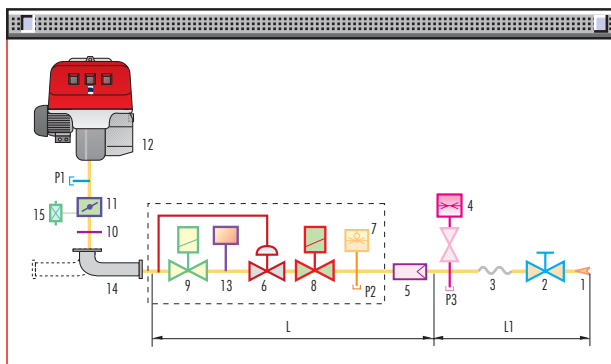
MULTIBLOC gas train type MBD 420



MULTIBLOC gas train type MBC 1200



COMPOSED gas train



1	Gas input pipework
2	Manual valve
3	Anti-vibration joint
4	Pressure gauge with pushbutton cock
5	Filter
6	Pressure regulator (vertical)
7	Minimum gas pressure switch
8	VS safety solenoid (vertical)
9	VR regulation solenoid (vertical) Two settings: - firing output (rapid opening) - maximum output (slow opening)
10	Gasket and flange supplied with the burner
11	Gas adjustment butterfly valve
12	Burner
13	Seal control mechanism for valves 8-9. According to standard EN 676, the seal control is compulsory for burners with maximum output above 1200 kW (in gas train with seal control)
14	Gas train-burner adapter
15	Maximum gas pressure switch
P1	Combustion head pressure
P2	Pressure downstream from the regulator
P3	Pressure upstream from the filter
L	Gas train supplied separately, with the code given in the table
L1	Installer's responsibility



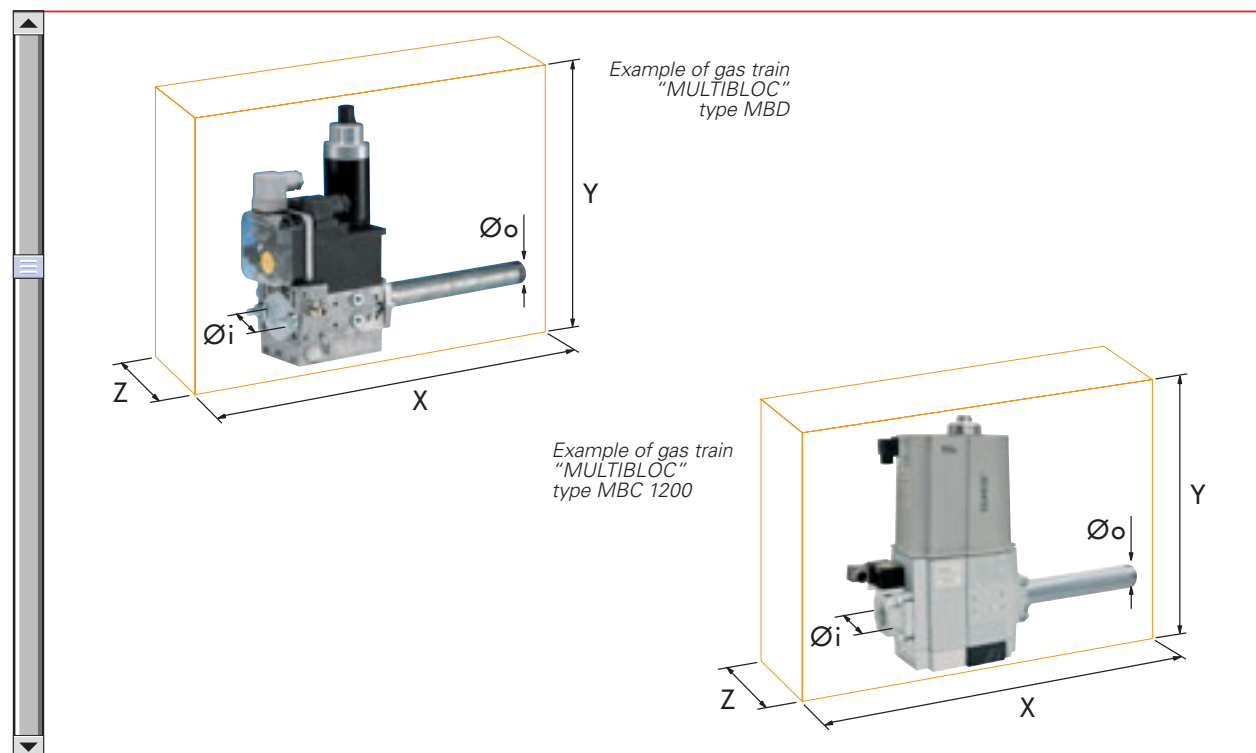
Gas trains are approved by standard EN 676 together with the burner.

The overall dimensions of the gas train depends on how they are constructed. The following table shows the maximum dimensions of the gas trains that can be fitted to RS burners, intake and outlet diameters and seal control if fitted.

Please note that the seal control can be installed as an accessory, if not already installed on the gas train. The maximum gas pressure of gas train "Multibloc" type is 360 mbar, and that one of gas train "Composed" type is 500 mbar.

MULTIBLOC guarantees a range of pressure toward the burner from 3 to 60 mbar. For version DN 65 and DN 80 is from 20 to 40 mbar.

The range of pressure in the MULTIBLOC with flange can be modified choosing the stabiliser spring (see gas train accessory).



MULTIBLOC GAS TRAINS	Name	Code	Ø i	Ø o	X mm	Y mm	Z mm	Output pressure range (mbar)	Seal Control
	MBD 405	3970500 (1)	3/4"	3/4"	371	186	120	4 - 20	Accessory
	MBD 407	3970553 (1)	3/4"	3/4"	371	196	120	4 - 20	Accessory
		3970229 (2)							
	MBD 410	3970599 (1)(3)	1"	3/4"	405	217	145	4 - 20	Accessory
		3970554 (1)							
		3970230 (2)							
	MBD 412	3970600 (1)(3)	1"1/4	1"1/4	433	217	145	4 - 20	Accessory
		3970144 (1)							
		3970231 (2)							
	MBD 412 CT	In progress (1)(3)	1"1/4	1"1/4	433	217	262	4 - 20	Incorporated
		3970197 (1)							
	MBD 415	3970180 (1)	1"1/2	1"1/2	523	250	100	4 - 33	Accessory
		3970232 (2)							
		3970250 (1)(3)							
	MBD 415 CT	3970198 (1)	1"1/2	1"1/2	523	250	227	4 - 33	Incorporated
		3970253 (1)(3)							
	MBD 420	3970181 (1)	2"	2"	523	300	100	4 - 33	Accessory
		3970233 (2)							
	MBD 420 CT	3970182 (1)	2"	2"	523	300	227	4 - 33	Incorporated
		3970234 (2)							
		3970252 (1)(3)							
	MBC 1200 SE 50	3970221 (1)	2"	2"	573	425	161	4 - 60	Accessory
	MBC 1200 SE 50 CT	3970225 (1)	2"	2"	573	425	288	4 - 60	Incorporated

(1) Gas Train with 6-pin plug to install for connection to the burner.

(2) Gas Train with 6-pin plug installed for connection to the burner.

(3) Gas Train S52 type for application with high combustion head pressure drop.



COMPOSED GAS TRAINS	Name	Code	Ø i	Ø o	X mm	Y mm	Z mm	Output pressure range (mbar)	Seal Control
	MBC 1900 SE 65 FC	3970222 (1)	DN 65	DN 65	583	430	237	20 - 40	Accessory
	MBC 1900 SE 65 FC CT	3970226 (1)	DN 65	DN 65	583	430	364	20 - 40	Incorporated
	MBC 3100 SE 80 FC	3970223 (1)	DN 80	DN 80	633	500	240	20 - 40	Accessory
	MBC 3100 SE 80 FC CT	3970227 (1)	DN 80	DN 80	633	500	367	20 - 40	Incorporated

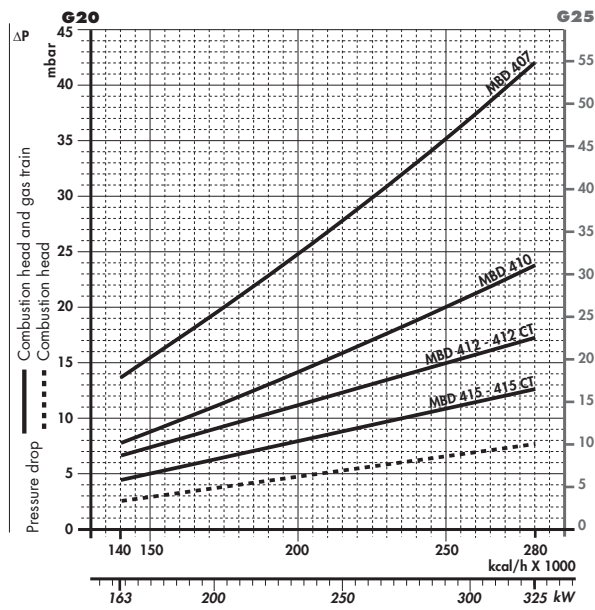
(1) Gas Train with 6-pin plug to install for connection to the burner.

PRESSURE DROP DIAGRAM

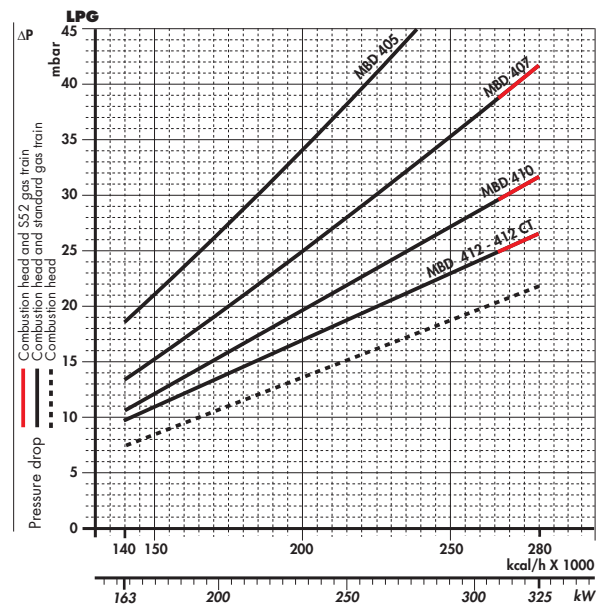
The diagrams indicate the minimum pressure drop of the burners with the various gas trains that can be matched with them; at the value of these pressure drop add the combustion chamber pressure.

The value thus calculated represents the minimum required input pressure to the gas train.

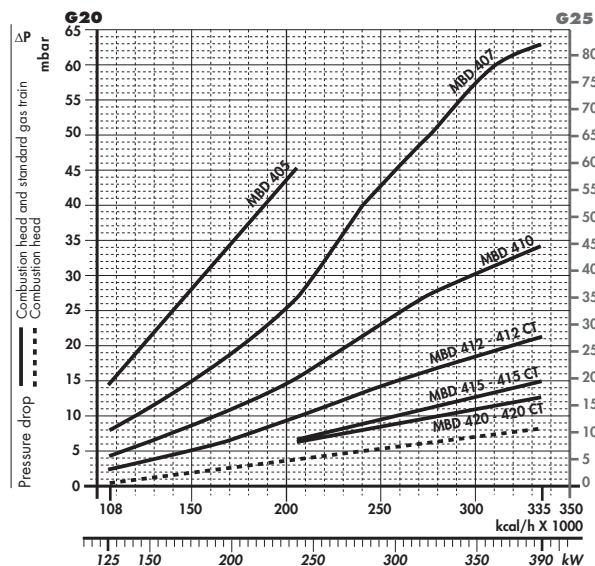
RS 28 **NATURAL GAS**



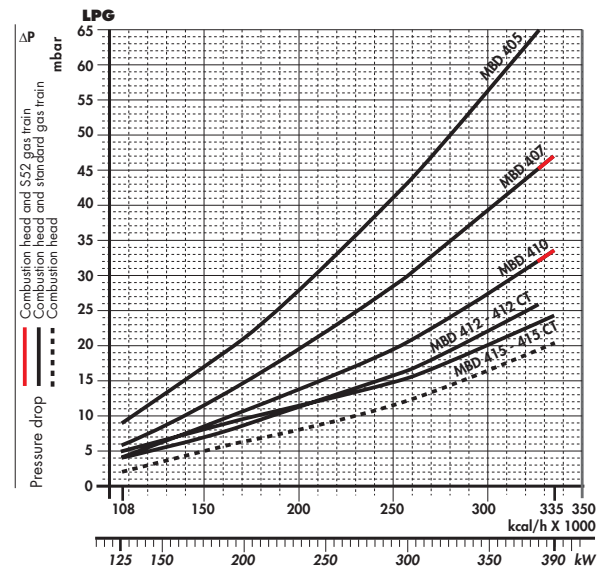
RS 28 **LPG**



RS 34 MZ



RS 34 MZ



Available Gas Train for RS 28 - RS 34 MZ

Gas train	Code	Adapter	Seal Control
MBD 405	3970500 (1)	3000824	Accessory
MBD 407	3970553 (1)	3000824	Accessory
	3970229 (2)	3000824	Accessory
	3970599 (1)(3)	3000824	Accessory
MBD 410	3970554 (1)	3000824	Accessory
	3970230 (2)	3000824	Accessory
	3970600 (1)(3)	3000824	Accessory
MBD 412	3970144 (1)	-	Accessory
	3970231 (2)	-	Accessory

Gas train	Code	Adapter	Seal Control
MBD 412 CT	3970197 (1)	-	Incorporated
MBD 415	3970180 (1)	-	Accessory
	3970232 (2)	-	Accessory
MBD 415 CT	3970198 (1)	-	Incorporated
MBD 420	3970181 (1)	3000822	Accessory
	3970233 (2)	3000822	Accessory
MBD 420 CT	3970182 (1)	3000822	Incorporated
	3970234 (2)	3000822	Incorporated

(1) Gas Train with 6-pin plug to install for connection to the burner.

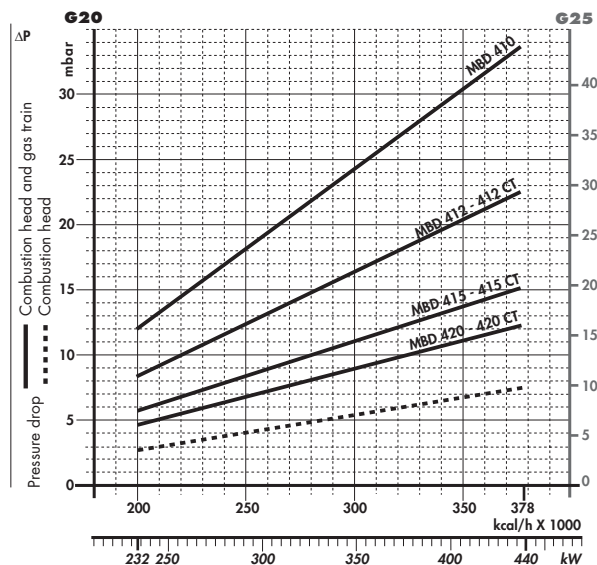
(2) Gas Train with 6-pin plug installed for connection to the burner.

(3) Gas Train S52 type for application with high combustion head pressure drop



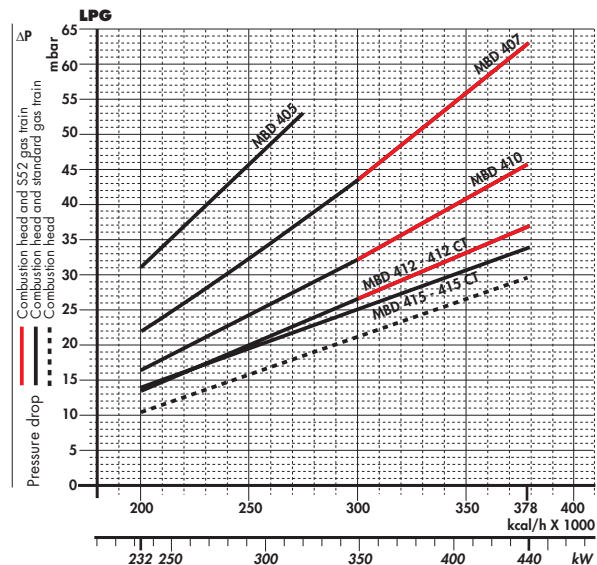
NATURAL GAS

RS 38

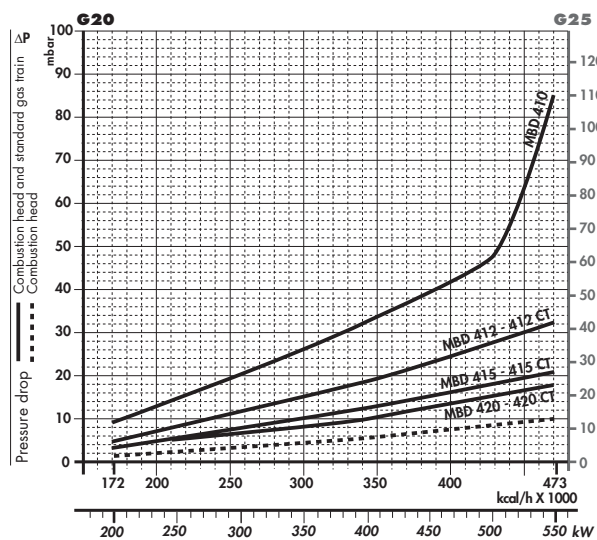


LPG

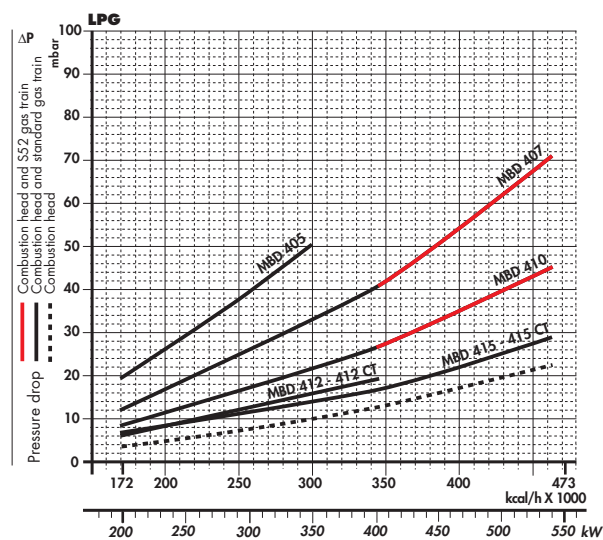
RS 38



RS 44 MZ



RS 44 MZ



Available Gas Train for RS 38 - RS 44 MZ

Gas train	Code	Adapter	Seal Control
MBD 405	3970500 (1)	3000824	Accessory
	3970553 (1)	3000824	Accessory
MBD 407	3970229 (2)	3000824	Accessory
	3970599 (1)(3)	3000824	Accessory
	3970554 (1)	3000824	Accessory
MBD 410	3970230 (2)	3000824	Accessory
	3970600 (1)(3)	3000824	Accessory
MBD 412	3970144 (1)	-	Accessory
	3970231 (2)	-	Accessory

Gas train	Code	Adapter	Seal Control
MBD 412 CT	3970197 (1)	-	Incorporated
	3970180 (1)	-	Accessory
MBD 415	3970232 (2)	-	Accessory
MBD 415 CT	3970198 (1)	-	Incorporated
MBD 420	3970181 (1)	3000822	Accessory
	3970233 (2)	3000822	Accessory
MBD 420 CT	3970182 (1)	3000822	Incorporated
	3970234 (2)	3000822	Incorporated

(1) Gas Train with 6-pin plug to install for connection to the burner.

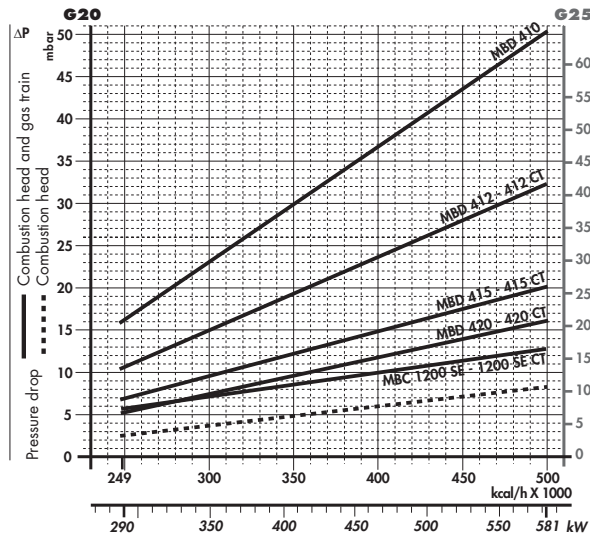
(2) Gas Train with 6-pin plug installed for connection to the burner.

(3) Gas Train S52 type for application with high combustion head pressure drop



NATURAL GAS

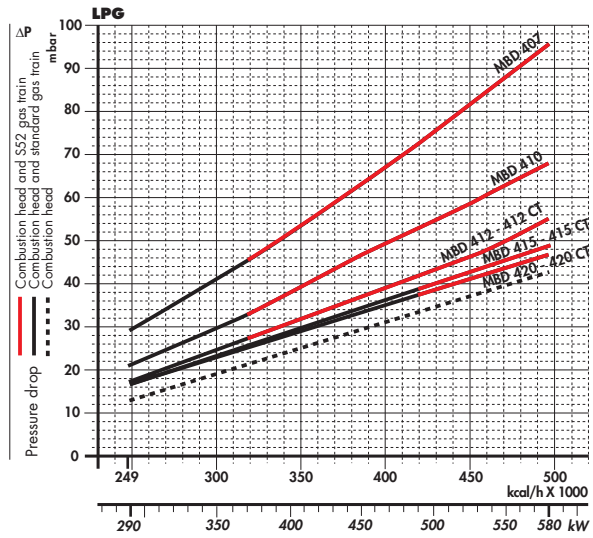
RS 50



Gas train	Code	Adapter	Seal Control
MBD 407	3970553 (1)	3000824	Accessory
	3970599 (1)(3)	3000824	Accessory
MBD 410	3970554 (1)	3000824	Accessory
	3970600 (1)(3)	3000824	Accessory
MBD 412	3970144 (1)	-	Accessory
	In progress (1)(3)	-	Accessory
MBD 412 CT	3970197 (1)	-	Incorporated
MBD 415	3970180 (1)	-	Accessory
	3970250 (1)(3)	-	Accessory

LPG

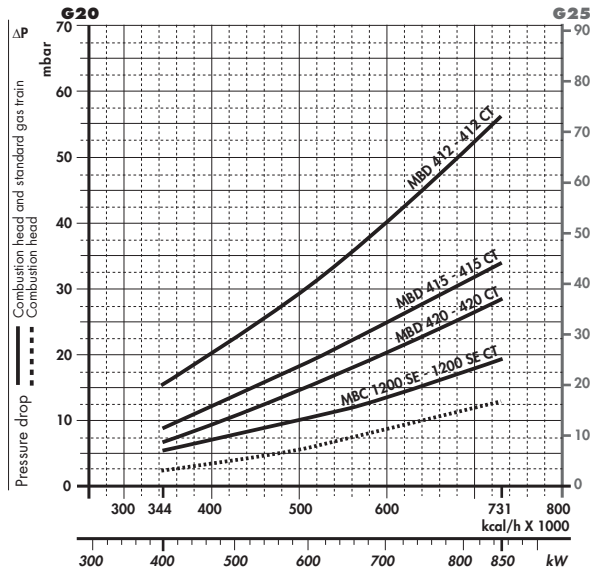
RS 50



Gas train	Code	Adapter	Seal Control
MBD 415 CT	3970198 (1)	-	Incorporated
	3970253 (1)(3)	-	Incorporated
MBD 420	3970181 (1)	3000822	Accessory
MBD 420 CT	3970182 (1)	3000822	Incorporated
	3970252 (1)(3)	3000822	Incorporated
MBC 1200 SE	3970221 (1)	3000822	Accessory
MBC 1200 SE CT	3970225 (1)	3000822	Incorporated

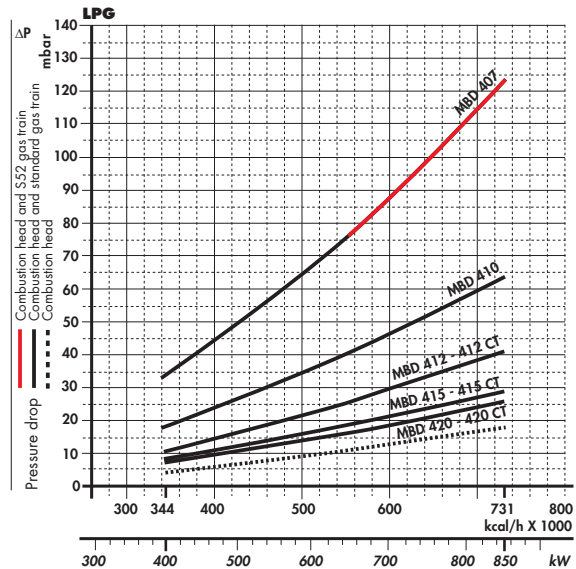
(1) Gas Train with 6-pin plug to install for connection to the burner.
(3) Gas Train S52 type for application with high combustion head pressure drop

RS 64 MZ



Gas train	Code	Adapter	Seal Control
MBD 407	3970553 (1)	3000824+	Accessory
	3970599 (1)(3)	3000843	
MBD 410	3970554 (1)	3000824+	Accessory
		3000843	
MBD 412	3970144 (1)	3000843	Accessory
MBD 412 CT	3970197 (1)	3000843	Incorporated

RS 64 MZ



Gas train	Code	Adapter	Seal Control
MBD 415	3970180 (1)	3000843	Accessory
MBD 415 CT	3970198 (1)	3000843	Incorporated
MBD 420	3970181 (1)	-	Accessory
MBD 420 CT	3970182 (1)	-	Incorporated
MBC 1200 SE	3970221 (1)	-	Accessory
MBC 1200 SE CT	3970225 (1)	-	Incorporated

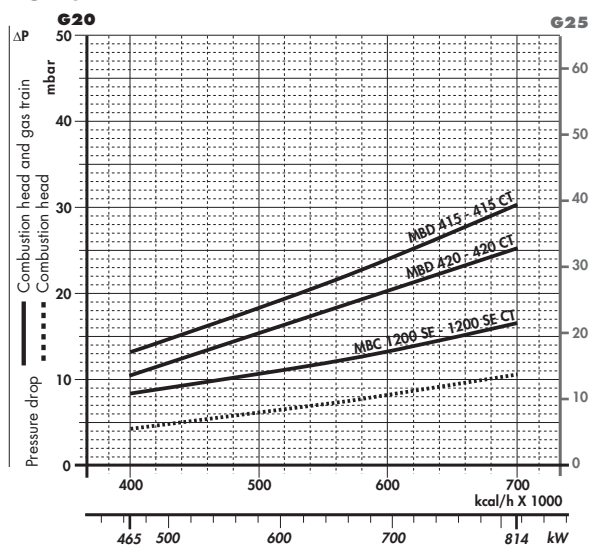
(1) Gas Train with 6-pin plug to install for connection to the burner.
(3) Gas Train S52 type for application with high combustion head pressure drop



NATURAL GAS

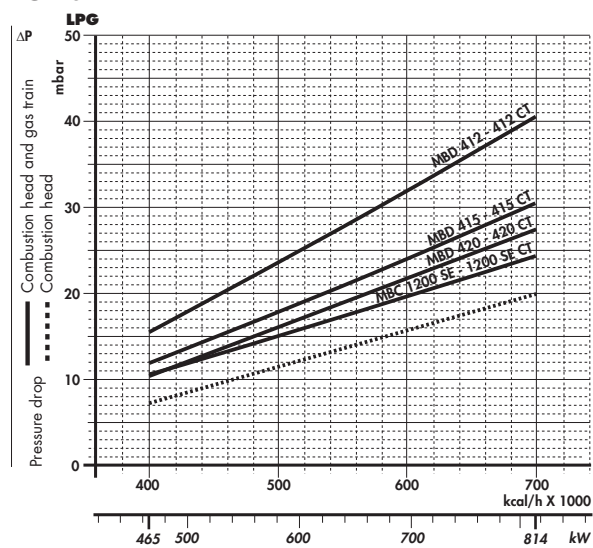
LPG

RS 70



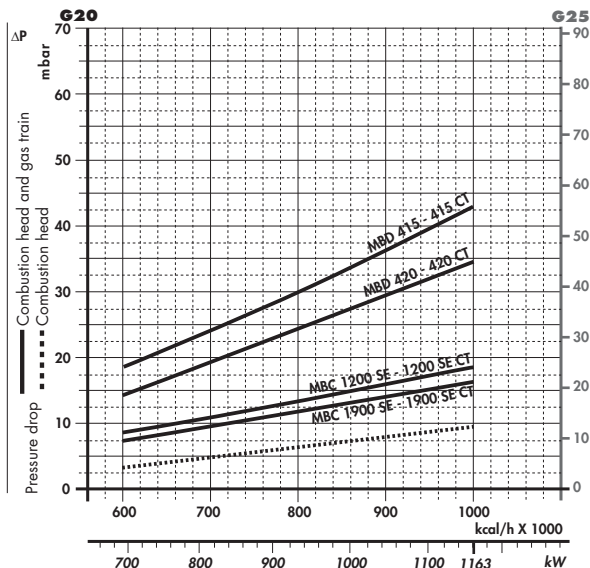
Gas train	Code	Adapter	Seal Control
MBD 412	3970144	3000843	Accessory
MBD 412 CT	3970197	3000843	Incorporated
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated

RS 70



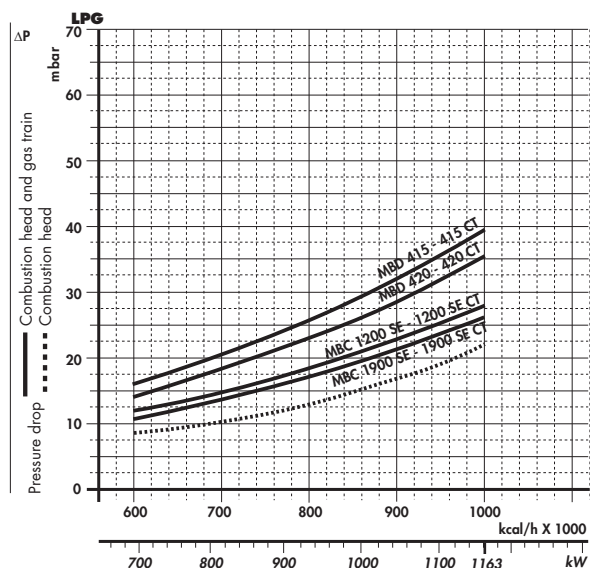
Gas train	Code	Adapter	Seal Control
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated
MBC 1200 SE	3970221	-	Accessory
MBC 1200 SE CT	3970225	-	Incorporated

RS 100



Gas train	Code	Adapter	Seal Control
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated

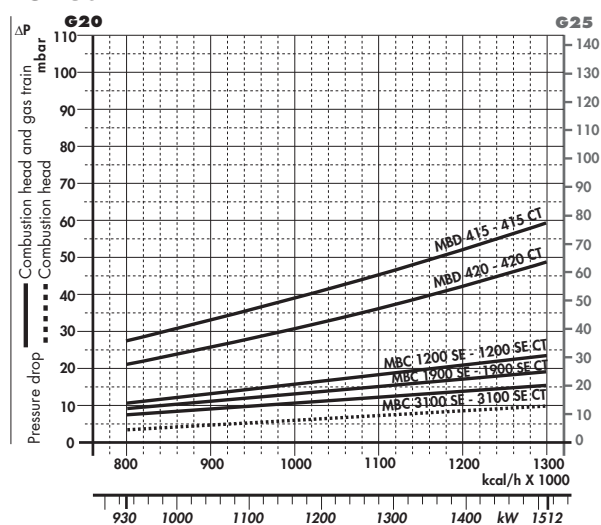
RS 100



Gas train	Code	Adapter	Seal Control
MBC 1200 SE	3970221	-	Accessory
MBC 1200 SE CT	3970225	-	Incorporated
MBC 1900 SE	3970222	3000825	Accessory
MBC 1900 SE CT	3970226	3000825	Incorporated

NATURAL GAS

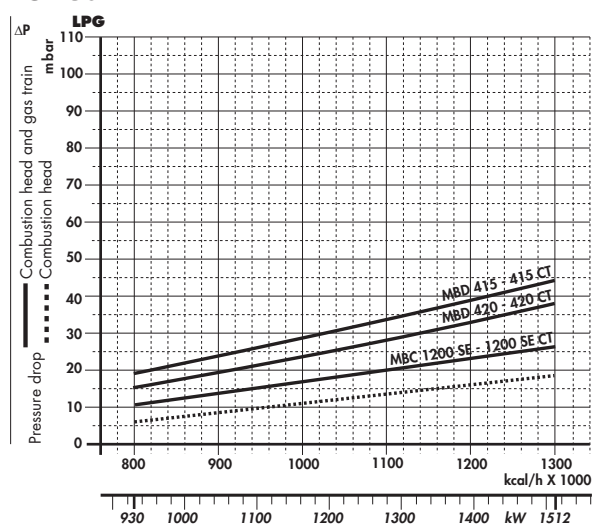
RS 130



Gas train	Code	Adapter	Seal Control
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated
MBC 1200 SE	3970221	-	Accessory

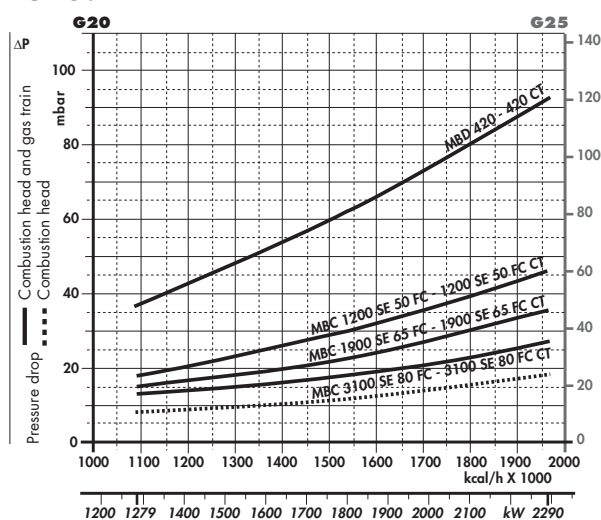
LPG

RS 130



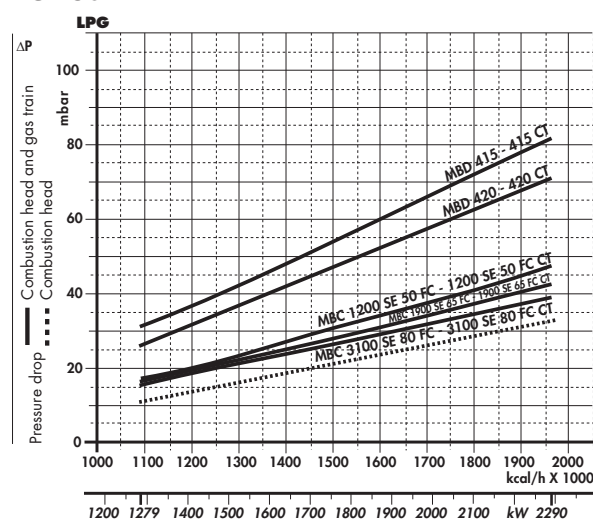
Gas train	Code	Adapter	Seal Control
MBC 1200 SE CT	3970225	-	Incorporated
MBC 1900 SE	3970222	3000825	Accessory
MBC 1900 SE CT	3970226	3000825	Incorporated
MBC 3100 SE	3970223	3000826	Accessory
MBC 3100 SE CT	3970227	3000826	Incorporated

RS 190



Gas train	Code	Adapter	Seal Control
MBD 415	3970180	3000843	Accessory
MBD 415 CT	3970198	3000843	Incorporated
MBD 420	3970181	-	Accessory
MBD 420 CT	3970182	-	Incorporated
MBC 1200 SE 50	3970221	-	Accessory

RS 190



Gas train	Code	Adapter	Seal Control
MBC 1200 SE 50 CT	3970225	-	Incorporated
MBC 1900 SE 65 FC	3970222	3000825	Accessory
MBC 1900 SE 65 FC CT	3970227	3000825	Incorporated
MBC 3100 SE 80 FC	3970223	3000826	Accessory
MBC 3100 SE 80 FC CT	3970228	3000826	Incorporated

note Please contact the Riello Burner Technical Office for different pressure levels from those above indicated and refer to the technical manual for the correct choice of the spring.

In LPG plants, Multibloc gas trains do not operate below 0°C. They are only suitable for gaseous LPG (liquid hydrocarbons destroy the seal materials).

MBC 1200 gas train: the minimum operating pressure (*) is higher or equal to 10 mbar. The gas train has to be installed next to the burner (if needed, only with the adapters listed in the catalogue) and it has to operate in its own working field.

MBC 1900-3100 gas train: the minimum operating pressure (*) is higher or equal to 15 mbar. The gas train has to be installed next to the burner (if needed, with the adapters listed in the catalogue) and it has to operate in its own working field.

(*) it is the upstream gas train pressure in full load operation conditions.

SELECTING THE FUEL SUPPLY LINES

The following diagram enables pressure drop in a pre-existing gas line to be calculated and to select the correct gas train.

The diagram can also be used to select a new gas line when fuel output and pipe length are known. The pipe diameter is selected on the basis of the desired pressure drop. The diagram uses methane gas as reference; if another gas is used, conversion coefficient and a simple formula (on the diagram) transform the gas output to a methane equivalent (refer to figure A). Please note that the gas train dimensions must take into account the back pressure of the combustion chamber during operations.

Control of the pressure drop in an existing gas line or selecting a new gas supply line.

The methane output equivalent is determined by the formula fig. A on the diagram and the conversion coefficient.

Once the equivalent output has been determined on the delivery scale ($\dot{V}$), shown at the top of the diagram, move vertically downwards until you cross the line that represents the pipe diameter; at this point, move horizontally to the left until you meet the line that represents the pipe length. Once this point is established you can verify, by moving vertically downwards, the pipe pressure drop of on the bottom scale below (mbar).

By subtracting this value from the pressure measured on the gas meter, the correct pressure value will be found for the choice of gas train.

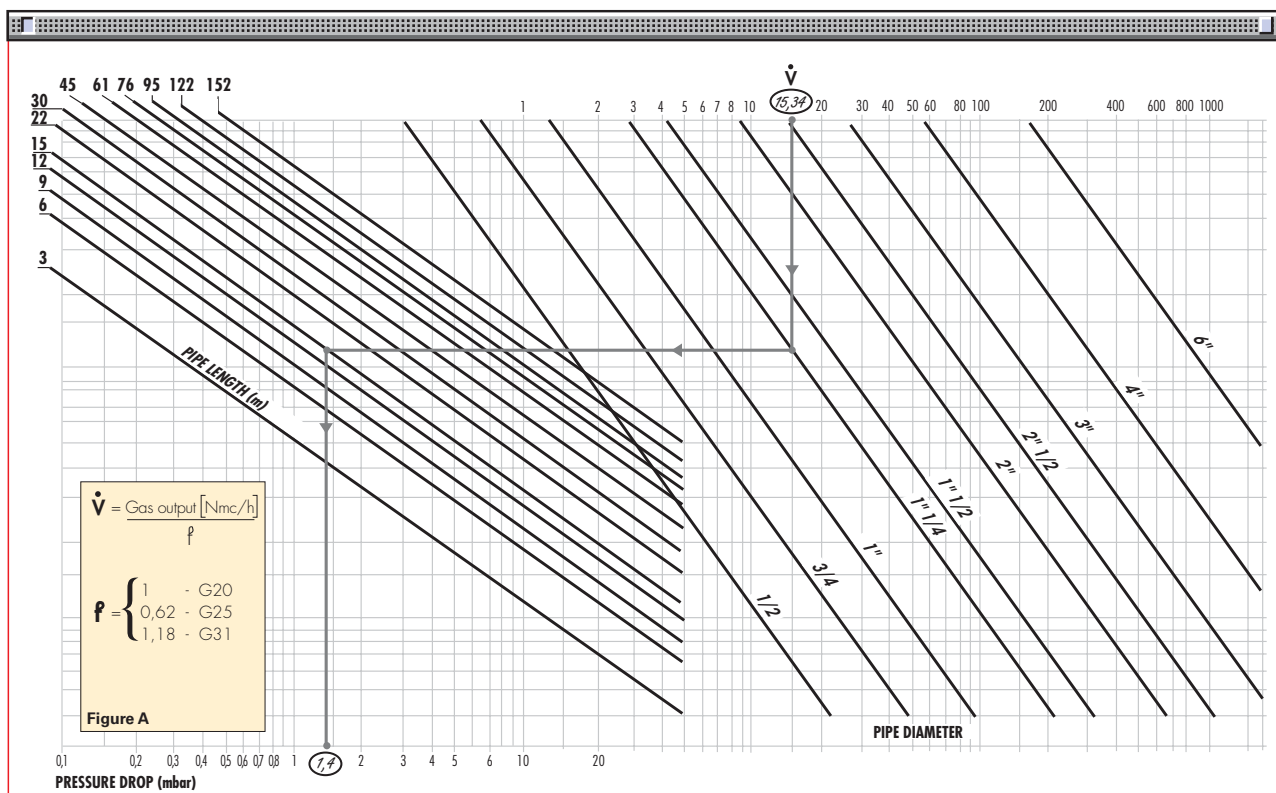
Example:

- gas used G25
- gas output 9.51 mc/h
- pressure at the gas meter 20 mbar
- gas line length 15 m
- conversion coefficient 0.62 (see figure A)

- equivalent methane output $\dot{V} = \left[\frac{9.51}{0.62} \right] = 15.34 \text{ mc/h}$

- once the value of 15.34 has been identified on the output scale ($\dot{V}$), moving vertically downwards you cross the line that represents 1" 1/4 (the chosen diameter for the piping);
- from this point, move horizontally to the left until you meet the line that represents the length of 15 m of the piping;
- move vertically downwards to determine a value of 1.4 mbar in the pressure drop bottom scale;
- subtract the determined pressure drop from the meter pressure, the correct pressure level will be found for the choice of gas train;

- correct pressure = (20-1.4) = 18.6 mbar





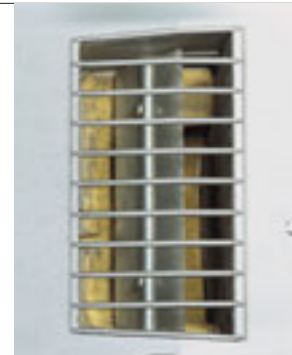
VENTILATION

The ventilation circuit produces low noise levels with high performance pressure and air output, inspite of the compact dimensions.

On RS 28-38-50-70-100-130 models, the use of reverse curve blades and sound-proofing material keeps noise level very low. In the RS 34 MZ - 44 MZ - 64 MZ - 190 models, noise has been reduced by the special design of the air suction circuit.

A variable profile cam connects the fuel and air regulations, to obtain a perfect control of combustion during the change of stage. When the burner is not operating the servomotor closes completely the air damper to reduce heat dispersion from the boiler.

A minimum air pressure switch stops the burner when there is an insufficient quantity of air at the combustion head.



Example of the air damper on RS 28 - 38 - 50 burners

The RS 34 MZ and RS 44 MZ are realised with a new structure made by an innovative technology based on a new fibreglass reinforced polyamide material, with high thermal and mechanical characteristics, instead of the traditional aluminium.

This allows big advantages in terms of lay-out rationalisation, weight and dimensions reduction.

In order to guarantee the correct exercise temperature for the internal burner components in every working conditions, the new structure includes an innovative patented cooling technology.

Between the burner front base and the reinforcing steel front plate, had been create an air cavity offering an high thermal insulation against the front boiler reflection heat, and to further improve the insulation efficiency the innovative **HCS (Housing Cooling System)** technology had been developed. Inside the front base cavity an air circulation is activated with continuous air volume refresh to obtain an active cooling system and avoid any heat transfer to the electrical component housing.



Example of HCS (Housing Cooling System) working concept

COMBUSTION HEAD



Example of a RS burner combustion head

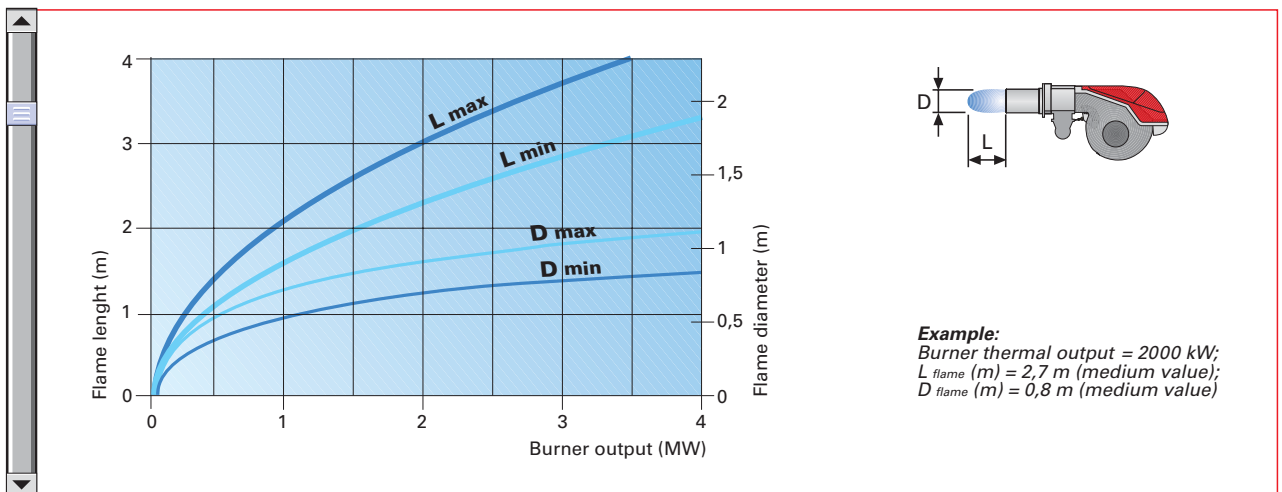
Different lengths of the combustion head can be chosen for the RS series of burners.

The choice depends on the thickness of the front panel and the type of boiler.

Depending on the type of generator, check that the penetration of the head into the combustion chamber is correct.

The internal positioning of the combustion head can easily be adjusted to the maximum defined output by adjusting a screw fixed to the flange.

Flame dimensions



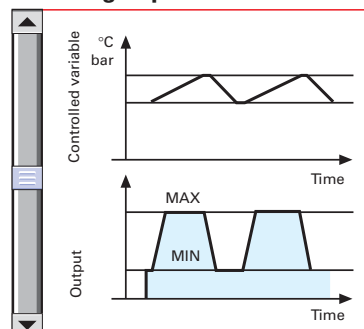


ADJUSTMENT

► BURNER OPERATION MODE

On “two stage” operation, the burner gradually adapts the output to the requested level, by varying between two pre-set levels (see picture A).

Two stage operation



Picture A

All RS series burners are fitted with a new microprocessor control panel for the supervision during intermittent operation.

For helping the commissioning and maintenance work, there are two main elements:

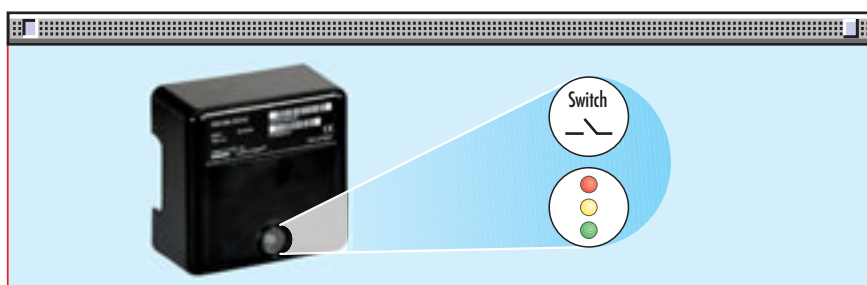


The lock-out reset button is the central **operating element** for resetting the burner control and for activating / deactivating the diagnostic functions.



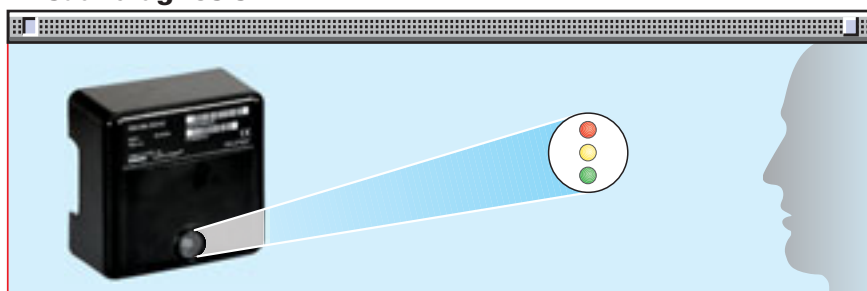
The multi-color LED is the central **indication element** for visual diagnosis and interface diagnosis.

Both elements are located under the transparent cover of lock-out reset button, as showed below.



There are two diagnostic choices, for indication of operation and diagnosis of fault cause:

- visual diagnosis :



- interface diagnosis :



by the interface adapter and a PC with dedicated software or by a predisposed flue gas analyzer (see paragraph accessories).



Indication of operation:

In normal operation, the various status are indicated in the form of colour codes according to the table below.

The interface diagnosis (with adapter) can be activated by pressing the lock-out button for > 3 seconds.

Color code table	
Operation status	Color code table
Stand-by	○ ○ ○ ○ ○ ○ ○ ○
Pre-purging	☀ ☀ ☀ ☀ ☀ ☀ ☀ ☀
Ignition phase	☀ ○ ☀ ○ ☀ ○ ☀ ○
Flame OK	● ● ● ● ● ● ● ●
Poor flame	● ○ ● ○ ● ○ ● ○
Undervoltage, built-in fuse	☀ ☀ ☀ ☀ ☀ ☀ ☀ ☀
Fault, alarm	● ● ● ● ● ● ● ●
Flame simulation	● ● ● ● ● ● ● ●

○ LED off

Diagnosis of fault causes:

After lock-out has occurred, the red signal lamp is steady on. In this status, the visual fault diagnosis according to the error code table can be activated by pressing the lock-out reset button for > 3 seconds. The interface diagnosis (with adapter) can be activated by pressing again the lock-out button for > 3 seconds.

The flashing of red LED are a signal with this sequence:

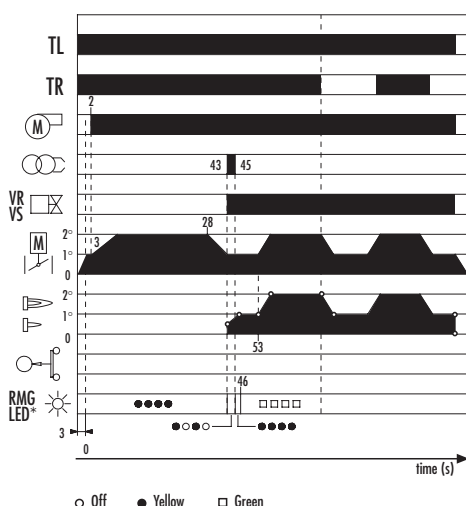
(e.g. signal with n° 3 flashes – faulty air pressure monitor)



Error code table	
Possible cause of fault	Flash code
No establishment of flame at the end of safety time : - faulty or soiled fuel valves - faulty or soiled flame detector - poor adjustment of burner, no fuel - faulty ignition equipment	2 flashes ● ●
Faulty air pressure monitor	3 flashes ● ● ●
Extraneous light or simulation of flame on burner start up	4 flashes ● ● ● ●
Loss of flame during operation : - faulty or soiled fuel valves - faulty or soiled flame detector - poor adjustment of burner	7 flashes ● ● ● ● ● ● ●
Wiring error or internal fault	10 flashes ● ● ● ● ● ● ● ● ● ●

START UP CYCLE

RS 28 - 34 MZ - 38 - 44 MZ - 50 - 64 MZ - 100 - 130 - 190



- 0 s The burner begins the firing cycle.
- 2 s The motor starts: pre-purge phase.
- 43 s Ignition electrode sparks; safety valve VS and adjustment valve VR open.
- 45 s The spark goes out.
- 53 s Output can be increased; start up cycle is concluded.





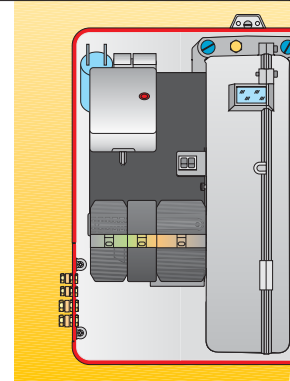
BURNER WIRING

All models of the RS burner series have an easily accessible control panel for the electrical components housing and wiring.

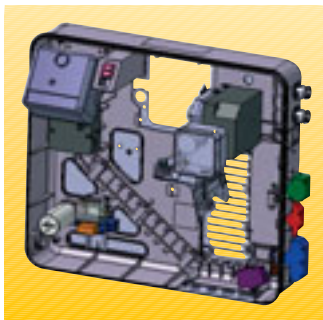
In particular the new RS 34-44 MZ models, thanks to the new structure concept, have a extremely clean electrical layout to optimise the commissioning and maintenance speed.

On these models the electrical connection are done by a Plug&Socket system, accessible from the external of the cover, and some of the main components as the servomotor, the air pressure switch and the gas max pressure switch (accessory) are connected to the burner electrical wiring trough plugs & sockets system in order to facilitate the connection in case of maintenance.

The electrical wiring of all RS burner models are very easy to do following the wiring diagrams included in the instruction handbook. Electrical connections must be made by qualified and skilled personnel, according to the local norms.



Example of plugs and sockets for electrical connections for the RS 28-38-50 models



Example of electrical components housing and Plug&Socket system for electrical connection of RS 34-44 MZ

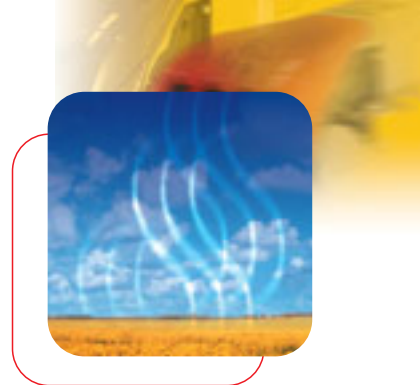
The following table shows the supply lead sections and the type of fuse to be used.

Model	▼ RS 28	▼ RS 34 MZ	▼ RS 38	▼ RS 38	▼ RS 44 MZ	▼ RS 44 MZ	▼ RS 50	▼ RS 64 MZ
	230V	230V	230V	230V 400V	230V	230V 400V	230V 400V	230V 400V
F A	T6	T6	T6	T6 T6	T6	T6 T6	T6 T6	T10 T6
L mm ²	1,5	1,5	1,5	1,5 1,5	1,5	1,5 1,5	1,5 1,5	1,5 1,5

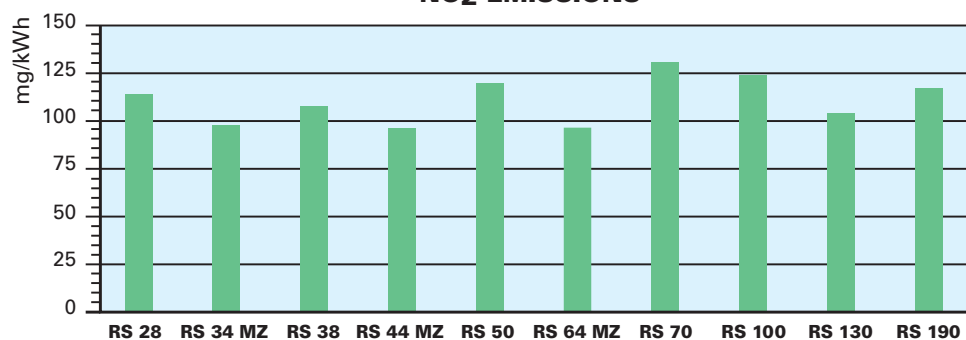
Model	▼ RS 70	▼ RS 100	▼ RS 130	▼ RS 190
	230V 400V	230V 400V	230V 400V	230V 400V
F A	T10 T6	T16 T10	T16 T10	T25 T20
L mm ²	1,5 1,5	1,5 1,5	1,5 1,5	2,5 2,5



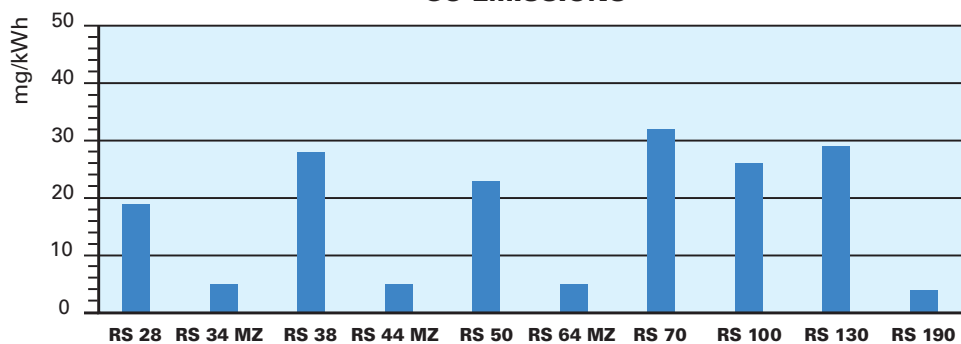
EMISSIONS



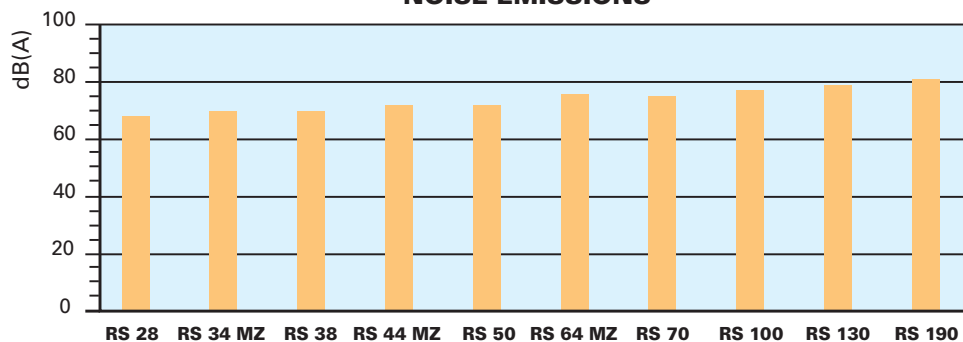
NO₂ EMISSIONS



CO EMISSIONS



NOISE EMISSIONS



The emission data has been measured in the various models at maximum output, according to EN 676 standard.

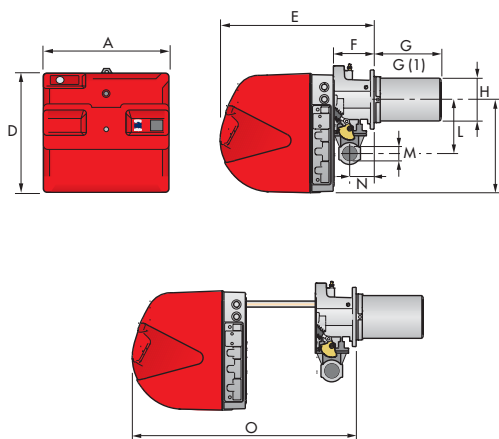
The NO_x emissions of RS 34-44-64 MZ models are conforming to the class 2 of EN 676.



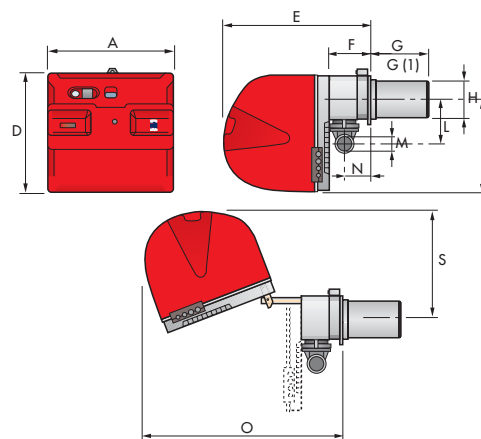
OVERALL DIMENSIONS (mm)

BURNERS

RS 34 MZ - 44 MZ



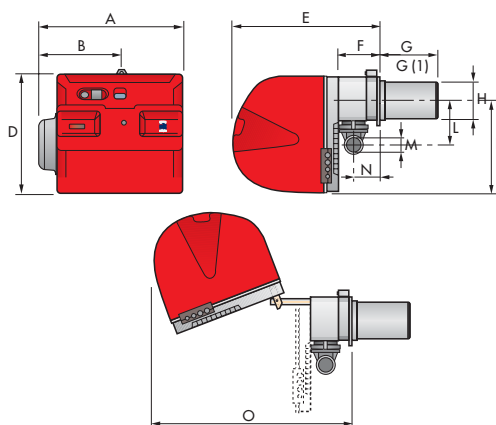
RS 28 - 38 - 50



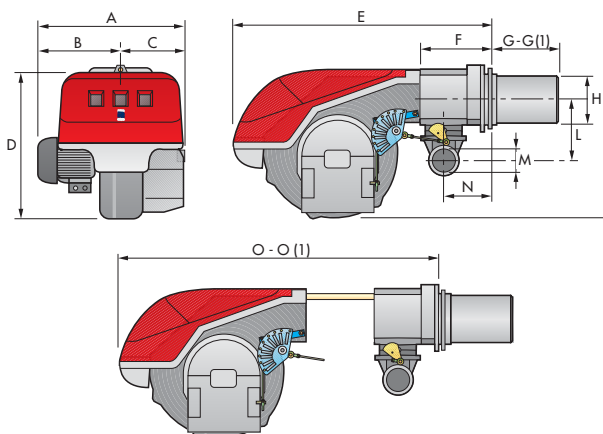
Model	A	D	E	F	G - G(1)	H	I	L	M	N	O	S
► RS 28	476	474	580	164	216 - 351	140	352	168	1"1/2	108	810	367
► RS 34 MZ	442	422	508	138	216 - 351	140	305	177	1"1/2	84	780	-
► RS 38	476	474	580	164	216 - 351	140	352	168	1"1/2	108	810	367
► RS 44 MZ	442	422	508	138	216 - 351	152	305	177	1"1/2	84	780	-
► RS 50	476	474	580	164	216 - 351	152	352	168	1"1/2	108	810	367

(1) dimension with extended head

RS 64 MZ



RS 70 - 100 - 130 - 190

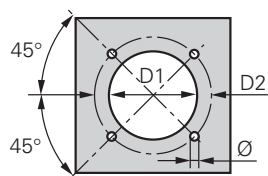


Model	A	B	C	D	E	F	G - G(1)	H	I	L	M	N	O - O(1)
► RS 64 MZ	533	300	-	490	640	222	250 - 385	179	352	221	2"	134	810 - -
► RS 70	511	296	215	555	840	214	250 - 385	179	430	221	2"	134	1161 - 1296
► RS 100	527	312	215	555	840	214	250 - 385	179	430	221	2"	134	1161 - 1296
► RS 130	553	338	215	555	840	214	280 - 415	189	430	221	2"	134	1161 - 1296
► RS 190	681	366	315	555	856	230	372 - 530	222	430	186	2"	150	1312 - -

(1) dimension with extended head

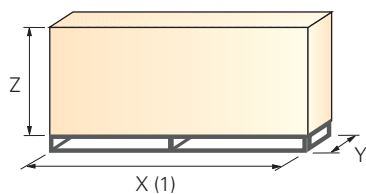


► BURNER – BOILER MOUNTING FLANGE



Model	D1	D2	Ø
► RS 28	160	224	M8
► RS 34 MZ	160	224	M8
► RS 38	160	224	M8
► RS 44 MZ	160	224	M8
► RS 50	160	224	M8
► RS 64 MZ	185	275-325	M12
► RS 70	185	275-325	M12
► RS 100	185	275-325	M12
► RS 130	195	275-325	M12
► RS 190	230	325-368	M16

► PACKAGING



Model	X (1)	Y	Z	kg
► RS 28	1200	502	520	38
► RS 34 MZ	1000	485	500	32
► RS 38	1200	502	520	40
► RS 44 MZ	1000	485	500	33
► RS 50	1200	502	520	41
► RS 64 MZ	1200	580	520	42
► RS 70	1410	655	692	70
► RS 100	1410	655	692	73
► RS 130	1410	655	692	76
► RS 190	1410	655	985	82

(1) dimension with standard and extended head



INSTALLATION DESCRIPTION

Installation, start up and maintenance must be carried out by qualified and skilled personnel. All operations must be performed in accordance with the technical handbook supplied with the burner.

BURNER SETTING

- ▶ All the burners have slide bars, for easier installation and maintenance.
- ▶ After drilling the boilerplate, using the supplied gasket as a template, dismantle the blast tube from the burner and fix it to the boiler.
- ▶ Adjust the combustion head.
- ▶ Fit the gas train, choosing this on the basis of the maximum output of the boiler and considering the enclosed diagrams.
- ▶ Refit the burner casing to the slide bars.
- ▶ Close the burner, sliding it up to the flange.



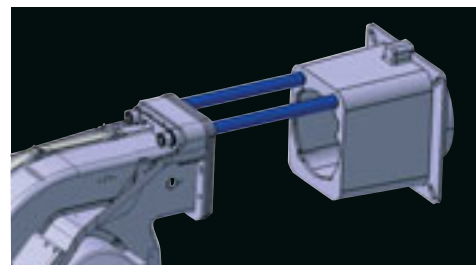
ELECTRICAL CONNECTIONS AND START-UP

- ▶ Make the electrical connections to the boiler following the wiring diagrams included in the instruction handbook.
- ▶ Turn the motor to check rotation direction (if it is a three-phase motor).
- ▶ Perform a first ignition calibration on the gas train.
- ▶ On start up, check:
 - Gas pressure at the combustion head (to max. and min. output)
 - Combustion quality, in terms of unburned substances and excess air.



BURNER MAINTENANCE

- ▶ The maintenance of RS burners is very simple thanks to the sliding bars system that allows an easy access to the internal components.
- ▶ In particular the RS 34-44 MZ models have a new sliding bars system to make easier the access to the combustion head.
- ▶ The RS 190 has new reinforced sliding bars that make very strong the burner structure during maintenance.

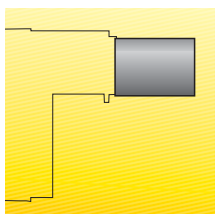


BURNER ACCESSORIES



Extended head kit

"Standard head" burners can be transformed into "extended head" versions, by using the special kit. The KITS available for the various burners, giving the original and the extended lengths, are listed below.



Extended head kit			
Burner	'Standard head' length (mm)	'Extended head' length (mm)	Kit code
RS 28	216	351	3010076
RS 34 MZ	216	351	3010428
RS 38	216	351	3010077
RS 44 MZ	216	351	3010429
RS 50	216	351	3010078
RS 64 MZ	250	385	3010427
RS 70	250	385	3010117
RS 100	250	385	3010118
RS 130	280	415	3010119
RS 190	372	530	3010443

Spacer kit

If burner head penetration into the combustion chamber needs reducing, varying thickness spacers are available, as given in the following table:



Spacer kit		
Burner	Spacer thickness S (mm)	Kit code
RS 28 - 34 MZ - 38 - 44 MZ - 50	90	3010095
RS 64 MZ - 70 - 100 - 130	135	3010129
RS 190	102	3000722

Continuous ventilation kit

If the burner requires continuous ventilation in the stages without flame, a special kit is available as given in the following table:

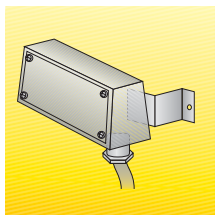


Continuous ventilation kit	
Burner	Kit code
RS 28 - 38 - 50 - 70 - 100 - 130 - 190	3010094



Post-ventilation kit

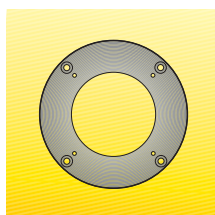
To prolong ventilation for approximately 5 seconds after opening of thermostats chain, a special kit is available.



Post-ventilation kit	
Burner	Kit code
RS 28 - 38 - 50 - 70 - 100 - 130 - 190	3010004

Connection flange kit

A kit is available for use where the burner opening on the boiler is of excessive diameter.



Connection flange kit	
Burner	Kit code
RS 28 - 34 MZ - 38 - 44 MZ - 50	3010138

Sound proofing box

If noise emission needs reducing even further, sound-proofing boxes are available, as given in the following table:



Sound proofing box			
Burner	Box type	Average noise reduction [dB(A)](*)	Box code
RS 28 - 34 MZ - 38 - 44 MZ RS 50 - 64 MZ - 70 - 100 - 130	C1/3	10	3010403
RS 190	C4/5	10	3010404

(*) according to EN 15036-1 standard

LPG kit

For burning LPG gas, a special kit is available to be fitted to the combustion head on the burner, as given in the following table:



LPG kit		
Burner	Kit code for 'standard head'	Kit code for 'extended head'
RS 28	3010089	3010089
RS 34 MZ	3010423	3010423
RS 38	3010090	3010090
RS 44 MZ	3010424	3010424
RS 50	3010165	3010165
RS 64 MZ	3010434	3010435
RS 70	3010097	3010098
RS 100	3010099	3010100
RS 130	3010101	3010102
RS 190	3010166	-



Town gas kit

For burning Town gas, a special kit is available:



Town gas kit		
Burner	Kit code for standard head (*)	Kit code for extended head (*)
RS 28	3010283	3010283
RS 38	3010284	3010284
RS 50	3010285	3010285
RS 70	3010286	3010286
RS 100	3010287	3010287
RS 130	3010288	3010288
RS 190	3010297	3010297

(*) Without CE certification

Vibration reduction kit

The kit allow you to improve flame stability in some applications, where the boiler/flue assembly is liable to resonate.



Vibration reduction kit	
Burner	Kit code
RS 28 TC - RS 28 TL	3010198
RS 38 TC - RS 38 TL	3010199
RS 50 TC - RS 50 TL	3010200
RS 70 TC - RS 70 TL	3010201
RS 100 TC - RS 100 TL	3010202
RS 130 TC	3010373
RS 130 TL	3010374
RS 190 TC	3010375

Status Panel kit

The RS burners can be equipped with an exclusive electronic device "Status Panel" which continuously monitors and displays all the burner operational modes and picks up any anomalies during the operational cycle.



Status Panel kit	
Burner	Kit code
RS 28 - 38 - 50 - 70 - 100 - 130 - 190	3010322



Ground fault interrupter kit

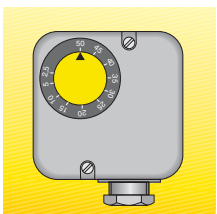
A "Ground fault interrupter kit" is available as a safety device for electrical system fault.



Ground fault interrupter kit	
Burner	Kit code
RS 28 - 34 MZ - 38 - 44 MZ - 50 - 64 MZ	3010321
RS 70 - 100 - 130 - 190	3010329

Gas max pressure switch

If necessary a Gas max pressure Switch kit is available and connectable to the burner electrical wiring through Plugs & Sockets system.



Gas max pressure switch	
Burner	Code
RS 34 MZ - 44 MZ	3010418

Volt free contact kit

A volt free contact kit is available for installation onto the burner. This can be used for a remote interface between burner operating signals, for example, burner run or lockout indication.



Volt free contact kit	
Burner	Kit code
RS 34 MZ - 44 MZ	3010419

PC interface kit

To connect the flame control panel to a personal computer for the transmission of operation, fault signals and detailed service information, an interface adapter with PC software are available.

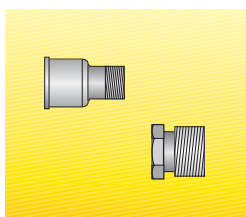


PC interface kit	
Burner	Kit code
RS 28 - 34 MZ - 38 - 44 MZ - 50 - 64 MZ	3002719
RS 70 - 100 - 130 - 190	

GAS TRAIN ACCESSORIES

Adapters

When the diameter of the gas train is different from the set diameter of the burners, an adapter must be fitted between the gas train and the burner. The following table lists the adapters for various burners.

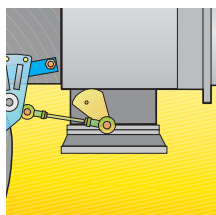


Adapters			
Burner	Gas train	Dimensions	Adapter code
RS 28	MBD 405 - 407 - 410	3/4" 1 1/2"	3000824
RS 34 MZ	MBD 405 - 407 - 410	3/4" 1 1/2"	3000824
	MBD 420	2" 1 1/2"	3000822
RS 38	MBD 405 - 407 - 410	3/4" 1 1/2"	3000824
	MBD 420	2" 1 1/2"	3000822
RS 44 MZ	MBD 405 - 407 - 410	3/4" 1 1/2"	3000824
	MBD 420	2" 1 1/2"	3000822
RS 50	MBD 407 - 410	3/4" 1 1/2"	3000824
	MBD 420 - MBC 1200	2" 1 1/2"	3000822
RS 64 MZ	MBD 407 - 410	3/4" 1 1/2"	3000824
		1 1/2" 2"	+ 3000843
	MBD 412 - 415	1 1/2" 2"	3000843
RS 70	MBC 1900	1" 1/2" 2"	3000843
		DN 65 2 1/2" 1 1/2"	3000825
	MBC 3100	DN 80 2 1/2" 2"	3000826
	MBD 415	1 1/2" 2"	3000843
RS 100	MBC 1900	DN 65 2 1/2" 1 1/2"	3000825
		2"	
	MBC 3100	DN 80 2 1/2" 2"	3000826
RS 130	MBC 1900	1 1/2" 2"	3000843
		DN 65 2 1/2" 1 1/2"	3000825
	MBC 3100	2"	
		DN 80 2 1/2" 2"	3000826
RS 190	MBD 415	1 1/2" 2"	3000843
	MBC 1900	DN 65 2 1/2" 1 1/2"	3000825
		2"	
	MBC 3100	DN 80 2 1/2" 2"	3000826



DN80 gas flange kit

To modify the standard 2" burner gas input connection in to DN80 connection, a specific gas flange is available.



DN80 gas flange kit	
Burner	Kit code
RS 64 MZ - 70 - 100 - 130 - 190	3010439

Seal control kit

To test the valve seals on the gas train, a special "seal control kit" is available. The valve seal control device is compulsory (EN 676) on gas trains to burners with a maximum output over 1200 kW. The sealing control is type VPS 504.



Seal control kit	
Gas train	Kit code
MBD type	3010123
MBC type	3010367

Stabiliser spring

Accessory springs are available to vary the pressure range of the gas train stabilisers. The following table shows these accessories with their application range.



Stabiliser springs		
Gas train	Spring	Spring code
MBC 1900	White from 4 to 20 mbar	3010381
	Red from 20 to 40 mbar	3010382
MBC 3100	Black from 40 to 80 mbar	3010383
MBC 5000	Green from 80 to 150 mbar	3010384

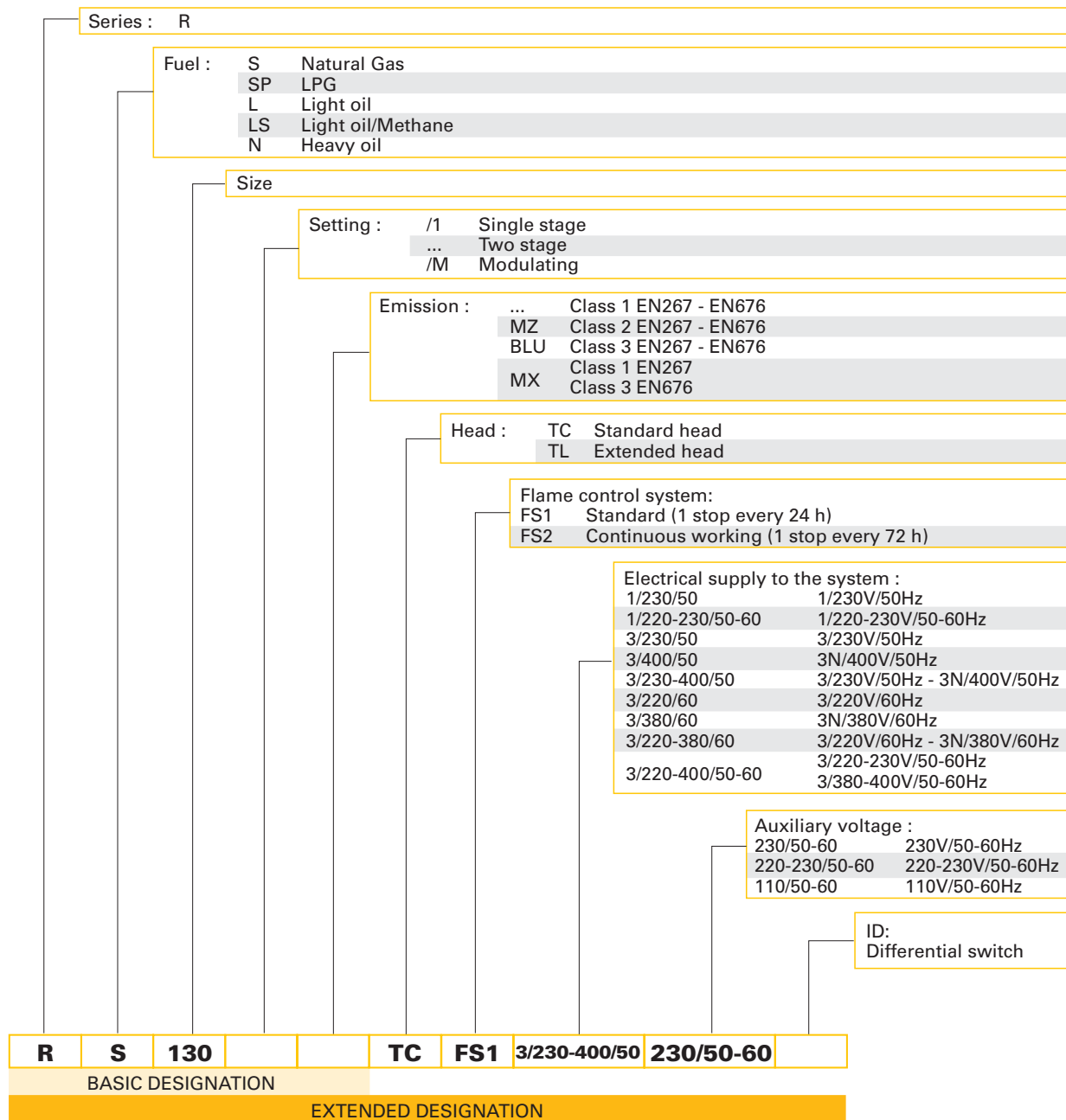
Please refer to the technical manual for the correct choice of spring.

SPECIFICATION



A specific index guides your choice of burner from the various models available in the RS series.
Below is a clear and detailed specification description of the product.

DESIGNATION OF SERIES





► AVAILABLE BURNER MODELS

RS 28	TC	FS1	1/230/50	230/50-60
RS 28	TL	FS1	1/230/50	230/50-60
RS 28	TC	FS1	1/220-230/60	230/50-60
RS 28	TL	FS1	1/220-230/60	230/50-60
RS 34 MZ	TC	FS1	1/220-230/50-60	220-230/50-60
RS 34 MZ	TL	FS1	1/220-230/50-60	220-230/50-60
RS 38	TC	FS1	1/230/50	230/50-60
RS 38	TL	FS1	1/230/50	230/50-60
RS 38	TC	FS1	1/220-230/60	230/50-60
RS 38	TL	FS1	1/220-230/60	230/50-60
RS 38	TC	FS1	3/230-400/50	230/50-60
RS 38	TL	FS1	3/230-400/50	230/50-60
RS 38	TC	FS1	3/220-230/380-400/60	230/50-60
RS 38	TL	FS1	3/220-230/380-400/60	230/50-60
RS 38	TC	FS1	3/254-265/440-460/60	230/50-60
RS 38	TL	FS1	3/254-265/440-460/60	230/50-60
RS 44 MZ	TC	FS1	1/220-230/50-60	220-230/50-60
RS 44 MZ	TL	FS1	1/220-230/50-60	220-230/50-60
RS 44 MZ	TC	FS1	3/220-400/50-60	220-230/50-60
RS 44 MZ	TL	FS1	3/220-400/50-60	220-230/50-60
RS 50	TC	FS1	3/230-400/50	230/50-60
RS 50	TL	FS1	3/230-400/50	230/50-60
RS 50	TC	FS1	3/220-230/380-400/60	230/50-60
RS 50	TL	FS1	3/220-230/380-400/60	230/50-60
RS 50	TC	FS1	3/254-265/440-460/60	230/50-60
RS 50	TL	FS1	3/254-265/440-460/60	230/50-60
RS 64 MZ	TC	FS1	3/230-400/50	230/50-60
RS 64 MZ	TL	FS1	3/230-400/50	230/50-60
RS 70	TC	FS1	3/230-400/50	230/50-60
RS 70	TL	FS1	3/230-400/50	230/50-60
RS 70	TC	FS1	3/220-230/380-400/60	230/50-60
RS 70	TL	FS1	3/220-230/380-400/60	230/50-60
RS 70	TC	FS1	3/254-265/440-460/60	230/50-60
RS 70	TL	FS1	3/254-265/440-460/60	230/50-60
RS 100	TC	FS1	3/230-400/50	230/50-60
RS 100	TL	FS1	3/230-400/50	230/50-60
RS 100	TC	FS1	3/220-230/380-400/60	230/50-60
RS 100	TL	FS1	3/220-230/380-400/60	230/50-60
RS 100	TC	FS1	3/254-265/440-460/60	230/50-60
RS 100	TL	FS1	3/254-265/440-460/60	230/50-60
RS 130	TC	FS1	3/230-400/50	230/50-60
RS 130	TL	FS1	3/230-400/50	230/50-60
RS 130	TC	FS1	3/220-230/380-400/60	230/50-60
RS 130	TL	FS1	3/220-230/380-400/60	230/50-60
RS 130	TC	FS1	3/254-265/440-460/60	230/50-60
RS 130	TL	FS1	3/254-265/440-460/60	230/50-60
RS 190	TC	FS1	3/230-400/50	230/50-60
RS 190	TC	FS1	3/220-230/380-400/60	230/50-60
RS 190	TC	FS1	3/254-265/440-460/60	230/50-60

Other versions are available on request.



▶ **PRODUCT SPECIFICATION**

RS 28 - 38 - 50 - 64 MZ - 70 - 100 - 130 - 190 models

Burner

Monoblock forced draught gas burner with two stage operation, fully automatic, made up of:

- Air suction circuit lined with sound-proofing material
- Fan with reverse curve blades (RS 28 - 38 - 50 - 70 - 100 - 130 models) or straight blades (RS 64 MZ - 190 models)
- Air damper for air flow setting and butterfly valve for regulating fuel output on 1st and 2nd stage controlled by a servomotor with variable cam
- Starting motor at 2800 rpm, three-phase 400V with neutral, 50Hz (available also single-phase, 230V, 50Hz for the RS 28 and 38 models)
- Combustion head, that can be set on the basis of required output, fitted with:
 - stainless steel end cone, resistant to corrosion and high temperatures
 - ignition electrodes
 - ionisation probe
 - gas distributor
 - flame stability disk
- Minimum air pressure switch stops the burner in case of insufficient air quantity at the combustion head
- Microprocessor-based flame control panel, with diagnostic functions
- Plug and socket for electrical connections (RS 28-38-50 models)
- Burner on/off selection switch
- 1st - 2nd stage manual switch
- Flame inspection window
- Slide bars for easier installation and maintenance
- Protection filter against radio interference
- IP 44 electric protection level.

Gas train

Fuel supply line, in the MULTIBLOC configuration (from a diameter of 3/4" until a diameter 2") or COMPOSED configuration (from a diameter of DN 65 until a diameter of DN 100), fitted with:

- Filter
- Stabiliser
- Minimum gas pressure switch
- Safety valve
- Valve seal control (for output > 1200 kW)
- One stage working valve with ignition gas output regulator.

Conforming to:

- 89/336/EEC directive (electromagnetic compatibility)
- 73/23/EEC directive (low voltage)
- 92/42/EEC directive (performance)
- 90/396/EEC directive (gas)
- EN 676 (gas burners).

Standard equipment

- 1 gas train gasket
- 1 flange gasket
- 4 screws for fixing the flange
- 1 thermal screen
- 4 screws for fixing the burner flange to the boiler
- Wiring loom fittings for the electrical connection (RS 28 - 38 - 50)
- 2 slide bar extensions (for extended head models and RS 190 model)
- Instruction handbook for installation, use and maintenance
- Spare parts catalogue.

Available accessories to be ordered separately

- Extended head kit
- Spacer kit
- Continuous ventilation kit
- Post-ventilation kit
- Sound-proofing box
- LPG kit
- Town gas kit
- Vibration reduction kit
- Status panel kit
- Ground fault interrupter kit
- Connection flange kit
- PC interface kit
- Gas train adapter
- Seal control kit
- Stabiliser spring.



▶ **PRODUCT SPECIFICATION**

RS 34 MZ - 44 MZ models

Burner

Monoblock forced draught gas burner with two stage operation, fully automatic, made up of:

- Air suction circuit
- High performance fan with straight blades
- Air damper for air flow setting and butterfly valve for regulating fuel output on 1st and 2nd stage controlled by a servomotor with variable cam
- Starting motor at 2800 rpm, single-phase / 220-230V / 50-60Hz or three-phase / 380-400V / 50-60Hz
- Combustion head, that can be set on the basis of required output, fitted with:
 - stainless steel end cone, resistant to corrosion and high temperatures
 - ignition electrodes
 - ionisation probe
 - gas distributor
 - flame stability disk
- Exclusive patented HCS (Housing Cooling System) with high thermal insulation and air circulation with continuous air volume refresh for an active cooling system and avoid heat transfer to the electrical component housing
- Minimum air pressure switch stops the burner in case of insufficient air quantity at the combustion head
- Microprocessor-based flame control panel, with diagnostic functions
- Plug and socket for electrical connections accessible from the external of the cover
- Burner on/off selection switch
- 1st - 2nd stage manual switch
- Flame inspection window
- Slide bars for easier installation and maintenance
- Protection filter against radio interference
- IP 40 electric protection level.

Gas train

Fuel supply line, in the MULTIBLOC configuration (from a diameter of 3/4" until a diameter 2") or COMPOSED configuration (from a diameter of DN 65 until a diameter of DN 100), fitted with:

- Filter
- Stabiliser
- Minimum gas pressure switch
- Safety valve
- Valve seal control (for output > 1200 kW)
- One stage working valve with ignition gas output regulator.

Conforming to:

- 89/336/EEC directive (electromagnetic compatibility)
- 73/23/EEC directive (low voltage)
- 92/42/EEC directive (performance)
- 90/396/EEC directive (gas)
- EN 676 (gas burners).

Standard equipment

- 1 gas train gasket
- 1 flange gasket
- 4 screws for fixing the flange
- 1 thermal screen
- 4 screws for fixing the burner flange to the boiler
- 3 plugs for electrical connection (RS 34 - 44 MZ single-phase)
- 4 plugs for electrical connection (RS 44 MZ three-phase)
- Instruction handbook for installation, use and maintenance
- Spare parts catalogue.

Available accessories to be ordered separately

- Extended head kit
- Spacer kit
- Sound-proofing box
- LPG kit
- Ground fault interrupter kit
- Connection flange kit
- Gas max pressure switch
- Volt free contact kit
- PC interface kit
- Gas train adapter
- Seal control kit.









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